



MAAX[®]
COLLECTION
by MAAX[®]



351

Dimensions 64" X 81"
 Depth 31"
 Seating Capacity 3
 Average Water Capacity 200
 Weight (empty/full) 600/2200
 Lounge Yes
 Bucket Seating Yes
 Illuminated Drink Holders 3
 Illuminated Spa Controls Yes
 5" Underwater Light Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles Yes
 Steel Sub-Structure Yes
 DuraMAAX™ Cabinetry Yes
 Thermo-Lock™ Insulation Yes
 Pump 1 2.5Hp/4.8bHp, 230V, 2Sp
 Electrical Requirements (4-Wire)
 240/30A/40A
 Head Cushions 3
 Digital Color Optic Lighting
 (interior only) Yes
 Jet Total 29

OPTIONAL FEATURES

CleanZone™ System Yes
 Stainless Steel Accent Package ... Yes



461

Dimensions.....	78" X 78"
Depth.....	35"
Seating Capacity.....	4
Average Water Capacity.....	300
Weight (empty/full).....	595/2995
Lounges.....	Yes/Single
Illuminated Drink Holders.....	2
Illuminated Spa Controls.....	Yes
Molded Grab Bars.....	1
Barrier Free Seating.....	Yes
5" Underwater Light.....	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles.....	Yes
Steel Sub-Structure.....	Yes
DuraMAAX™ Cabinetry.....	Yes
Thermo-Lock™ Insulation.....	Yes
Pump 1.....	2.0Hp/3.6bHp, 230V, 2Sp
Pump 2.....	2.0Hp/3.6bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/50A
Comfort Collar.....	1
Head Cushions.....	2
Chroma Therapy.....	Yes
Illuminated Waterfall Feature.....	Yes
Digital Color Optic Lighting	

(interior only).....	Yes
Jet Total.....	27

OPTIONAL FEATURES

AeroMAAX™ Plus.....	Yes
Air Jets.....	10
CleanZone™ System.....	Yes
Clean Zone II™ System /UV Light.....	Yes
Remote Control.....	Yes
AM/FM/CD Stereo HD/ Satellite Ready/MP3.....	No
Stainless Steel Accent Package.....	Yes
Pedestal Lights.....	Yes
X-Series Collar.....	Yes



470

Dimensions	88" X 88"
Depth	35"
Seating Capacity	6
Average Water Capacity	395
Weight (empty/full)	725/3885
Bucket Seating	Yes
Illuminated Drink Holders	4
Illuminated Spa Controls	Yes
5" Underwater Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX™ Cabinetry	Yes

Thermo-Lock™ Insulation	Yes
Pump 1	2.5Hp/4.8bHp, 230V, 2Sp
Pump 2	2.5Hp/4.8bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240/40A/50A
Comfort Collar	2
Shiatsu Seat	Yes
Head Cushions	2
ChromaTherapy	Yes
Illuminated Waterfall Feature	Yes
Digital Color Optic Lighting (interior only)	Yes
Jet Total	46

OPTIONAL FEATURES

AeroMAAX™ Plus	Yes
Air Jets	10
CleanZone™ System	Yes
Clean Zone II™ System /UV Light	Yes
Remote Control	Yes
AM/FM/CD Stereo HD/Satellite	Yes
Ready/MP3	Yes
Stainless Steel Accent Package	Yes
Pedestal Lights	Yes
X-Series Collar	Yes



471

Dimensions.....	88" X 88"	Steel Sub-Structure.....	Yes	(Interior only).....	Yes
Depth.....	35"	DuraMAAX™ Cabinetry.....	Yes	Jet Total.....	49
Seating Capacity.....	6	Thermo-Lock™ Insulation.....	Yes	OPTIONAL FEATURES	
Average Water Capacity.....	420	Pump 1.....	2.5Hp/4.8bHp, 230V, 2Sp	AeroMAAX™ Plus.....	Yes
Weight (empty/full).....	725/4085	Pump 2.....	2.5Hp/4.8bHp, 230V, 2Sp	Air Jets.....	10
Lounges.....	Yes/Single	Electrical Requirements		CleanZone™ System.....	Yes
Bucket Seating.....	Yes	(4-Wire).....	240/40A/50A	Clean Zone II™ System / UV Light.....	Yes
Illuminated Drink Holders.....	4	Foot Relief Zone.....	Yes	Remote Control.....	Yes
Illuminated Spa Controls.....	Yes	Comfort Collar.....	2	AM/FM/CD Stereo HD/	
Molded Grab Bars.....	1	Shiatsu Seat.....	Yes	Satellite Ready/MP3.....	Yes
5" Underwater Light.....	Yes	Head Cushions.....	3	Stainless Steel Accent Package.....	Yes
STANDARD UTILITY FEATURES		ChromaTherapy.....	Yes	Pedestal Lights.....	Yes
Programmable Filter Cycles.....	Yes	Illuminated Waterfall Feature.....	Yes	X-Series Collar.....	Yes
		Digital Color Optic Lighting.....			



472

Dimensions 88" X 88"
 Depth 35"
 Seating Capacity 5
 Average Water Capacity 410
 Weight (empty/full) 725/4005
 Lounges Yes/Double
 Barrier Free Seating Yes
 Illuminated Drink Holders 3
 Illuminated Spa Controls Yes
 Molded Grab Bars 2
 5" Underwater Light Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles Yes

Steel Sub-Structure Yes
 DuraMAAX™ Cabinetry Yes
 Thermo-Lock™ Insulation Yes
 Pump 1 2.5Hp/4.8bHp, 230V, 2Sp
 Pump 2 2.5Hp/4.8bHp, 230V, 2Sp
 Electrical Requirements (4-Wire)
 240/40A/50A
 Foot Relief Zone Yes
 Galf Zone Yes
 Comfort Collar 1
 Head Cushions 3
 ChromaTherapy Yes
 Illuminated Waterfall Feature Yes
 Digital Color Optic Lighting

(Interior only) Yes
 Jet Total 47

OPTIONAL FEATURES

AeroMAAX™ Plus Yes
 Air Jets 10
 CleanZone™ System Yes
 Clean Zone II™ System /UV Light Yes
 Remote Control Yes
 AM/FM/CD Stereo HD/Satellite
 Ready/MP3 No
 Stainless Steel Accent Package Yes
 Pedestal Lights Yes
 X-Series Collar Yes



480

Dimensions	91.5" x 91.5"	DuraMAAX™ Cabinetry	Yes	Jet Total	51
Depth	38"	Thermo-Lock™ Insulation	Yes	OPTIONAL FEATURES	
Seating Capacity	6	Pump1	3.0Hp/5.9bHp, 230V, 2Sp	AeroMAAX™ Plus	Yes
Average Water Capacity	435	Pump2	3.0Hp/5.9bHp, 230V, 2Sp	Air Jets	10
Weight (empty/full)	785/4265	Electrical Requirements (4-Wire)	240/40A/60A	CleanZone™ System	Yes
Barrier Free Seating	Yes	Comfort Collar	2	Clean Zone II™ System /UV Light	Yes
Illuminated Drink Holders	5	Shiatsu Seat	Yes	Remote Control	Yes
Illuminated Spa Controls	Yes	Head Cushions	2	AM/FM/CD Stereo HD/Satellite	
5" Underwater Light	Yes	ChromaTherapy	Yes	Ready/MP3	Yes
STANDARD UTILITY FEATURES		Illuminated Waterfall Feature	2	Stainless Steel Accent Package	Yes
Programmable Filter Cycles	Yes	Digital Color Optic Lighting		Pedestal Lights	Yes
Steel Sub-Structure	Yes	(interior only)	Yes	X-Series Collar	Yes



MAAX
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"MAAX"

481

Dimensions.....	91.5" x 91.5"	Steel Sub-Structure.....	Yes	(interior only).....	Yes
Depth.....	38"	DuraMAAX™ Cabinetry.....	Yes	Jet Total.....	52
Seating Capacity.....	6	Thermo-Lock™ Insulation.....	Yes	OPTIONAL FEATURES	
Average Water Capacity.....	455	Pump 1.....	3.0Hp/5.96Hp, 230V, 2Sp	AeroMAAX™ Plus.....	Yes
Weight (empty/full).....	785/4425	Pump 2.....	3.0Hp/5.96Hp, 230V, 2Sp	Air Jets.....	10
Lounges.....	Single	Electrical Requirements (4-Wire)	240/40A/60A	CleanZone™ System.....	Yes
Bucket Seating.....	Yes	Foot Relief Zone.....	Yes	Clean Zone II™ System /UV Light.....	Yes
Illuminated Drink Holders.....	3	Comfort Collar.....	2	Remote Control.....	Yes
Illuminated Spa Controls.....	Yes	Shiatsu Seat.....	Yes	AM/FM/CD Stereo HD/Satellite.....	Yes
Molded Grab Bars.....	1	Head Cushions.....	3	Ready/MP3.....	Yes
5" Underwater Light.....	Yes	ChromaTherapy.....	Yes	Stainless Steel Accent Package.....	Yes
STANDARD UTILITY FEATURES		Illuminated Waterfall Feature.....	Yes	Pedestal Lights.....	Yes
Programmable Filter Cycles.....	Yes	Digital Color Optic Lighting.....	Yes	X-Series Collar.....	Yes



MAAX
COLLECTION
™MAAX

482

Dimensions	91.5" x 91.5"	Steel Sub-Structure	Yes	(interior only)	Yes
Depth	38"	DuraMAAX™ Cabinetry	Yes	Jet Total	52
Seating Capacity	5	Thermo-Lock™ Insulation	Yes	OPTIONAL FEATURES	
Average Water Capacity	445	Pump1	3.0Hp/5.9bHp, 230V, 2Sp	AeroMAAX™ Plus	Yes
Weight (empty/full)	785/4345	Pump2	3.0Hp/5.9bHp, 230V, 2Sp	Air Jets	10
Lounges	Yes/Double	Electrical Requirements (4-Wire)	240/40A/60A	CleanZone™ System	Yes
Barrier Free Seating	Yes	Foot Relief Zone	Yes	Clean Zone II™ System /UV Light	Yes
Illuminated Drink Holders	5	Calf Zone	Yes	Remote Control	Yes
Illuminated Spa Controls	Yes	Comfort Collar	2	AM/FM/CD Stereo HD/Satellite	
Molded Grab Bars	2	Head Cushions	2	Ready/MP3	No
5" Underwater Light	Yes	ChromaTherapy	Yes	Stainless Steel Accent Package	Yes
STANDARD UTILITY FEATURES		Illuminated Waterfall Feature	Yes	Pedestal Lights	Yes
Programmable Filter Cycles	Yes	Digital Color Optic Lighting		X-Series Collar	Yes



MAAX
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705

Dimensions	91.5" x 91.5"
Depth	35"
Seating Capacity	5
Average Water Capacity	400
Weight (empty/full)	.850/4050
Lounges	2
Bucket	Yes
Illuminated Drink Holders	No
Illuminated Spa Controls	No
Molded Grab Bars	2
5" Underwater Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX™ Cabinetry	Yes
Pump 1	2.5Hp/4.8bHp, 240V, 2Sp
Pump 2	2.5Hp/4.8bHp, 240V, 2Sp
Pump 3	2.5Hp/4.8bHp, 240V, 2Sp
Electrical Requirements (4-Wire)	240/40A/60A
Comfort Collar	Yes
Thermo-Lock™ Insulation	Yes
Illuminated Waterfall Feature	No
Head Cushions	3

ChromaTherapy	No
Digital Color Optic Lighting (interior only)	Yes
Jet Total	52
Air Jets	10
CleanZone™ System	Yes
AM/FM/CD Stereo HD/Satellite Ready/MP3	No
Stainless Steel Accent Package	Yes
Pedestal Lights	Yes
Spa Monitor	No



780

Dimensions.....	91.5" x 91.5"
Depth.....	38"
Seating Capacity.....	7
Average Water Capacity.....	365
Weight (empty/full).....	785/3705
Lounges.....	No
Barrier Free Seating.....	Yes
Illuminated Drink Holders.....	7
Illuminated Spa Controls.....	Yes
Molded Grab Bars.....	0
5" Underwater Light.....	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles.....	Yes
Steel Sub-Structure.....	Yes
DuraMAAX™ Cabinetry.....	Yes
Pump 1.....	3.0Hp/5.9bHp, 240V, 2Sp
Pump 2.....	3.0Hp/5.9bHp, 240V, 2Sp
Pump 3.....	3.0Hp/5.9bHp, 240V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Comfort Collar.....	1
Thermo-Lock™ Insulation.....	Yes
Illuminated Waterfall Feature.....	Yes/2
Head Cushions.....	5

ChromaTherapy.....	Yes
Digital Color Optic Lighting (interior only).....	Yes
Jet Total.....	69
AeroMAAX™ Plus.....	Yes
Air Jets.....	10
CleanZone™ System.....	Yes
Clean Zone II™ System / UV Light.....	Yes
AM/FM/CD Stereo HD/ Satellite Ready/MP3.....	Yes
Stainless Steel Accent Package.....	Yes
Pedestal Lights.....	Yes
Spa Monitor.....	Yes



MAAX
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781

Dimensions 91.5" x 91.5"
Depth 38"
Seating Capacity 5
Average Water Capacity 400
Weight (empty/full) 850/4050
Lounges Yes
Barrier Free Seating Yes
Illuminated Drink Holders 6
Illuminated Spa Controls Yes
Molded Grab Bars No
5" Underwater Light Yes

STANDARD UTILITY FEATURES

Programmable Filter (cycles) Yes
Steel Sub-Structure Yes
DuraMAAX™ Cabinetry Yes
Pump1 2.5Hp/4.8bHp, 230V, 2Sp
Pump2 3.0Hp/5.9bHp, 230V, 2Sp
Pump3 2.5Hp/4.8bHp, 230V, 1Sp
Electrical Requirements (4-Wire)
240/40A/60A
Foot Relief Zone Yes
ChromaTherapy Yes
Thermo-Lock™ Insulation Yes
Head Cushions 5
Illuminated Waterfall Feature Yes

Digital Color Optic Lighting

(interior only) Yes
Jet Total 60
AeroMAAX™ Plus Yes
Air Jets 10
CleanZone™ System Yes
Clean Zone II™ System /UV Light Yes
Sequencer Yes
Remote Control Yes
AM/FM/CD Stereo HD/Satellite
Ready/MP3 Yes
Stainless Steel Accent Package Yes
Pedestal Lights Yes
Spa Monitor Yes

Zone Therapy

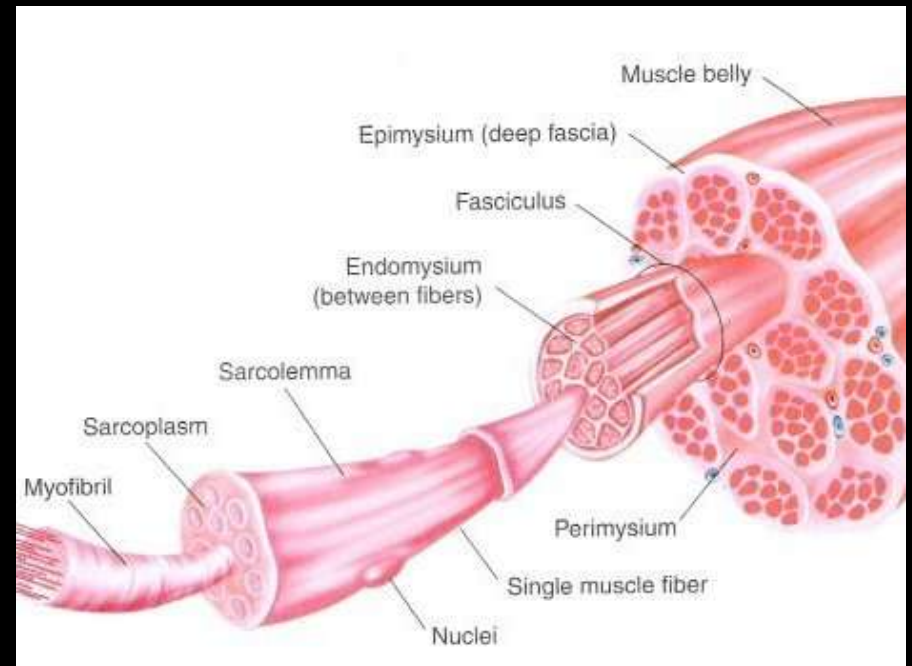
The science behind the ultimate
massage

Zone Therapy

- Zone Therapy was designed in conjunction with the Ontario Rehabilitation Clinic.
- The Concept of Zone Therapy is to place the correct jet with the correct size and pressure to precisely target key *pain trigger points*
- These pain trigger points are located in the soft tissue and muscles and are the chief natural cause of myofascial pain syndrome in these areas

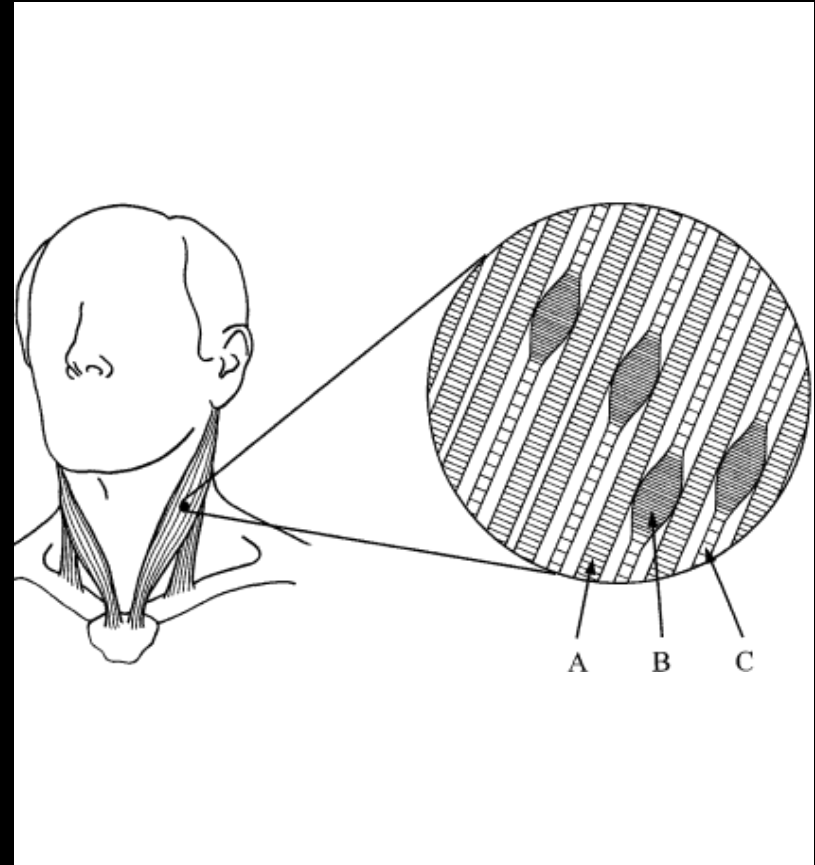
Zone Therapy

- The part of a muscle fiber that does the contracting is a microscopic unit called a sarcomere. Millions of sarcomeres have to contract in your muscles to make even the smallest movement.
- A trigger point exists when over stimulated sarcomeres are chemically prevented from releasing from their interlocked state.



Zone Therapy

- Normally, when a muscle is working, its sarcomeres act like tiny pumps, contracting and relaxing to circulate blood through the capillaries that supply their metabolic needs.
- When sarcomeres in a trigger point hold their contraction, blood flow essentially stops in the immediate area. The resulting oxygen starvation and accumulation of the waste products of metabolism irritates the trigger point.
- The trigger point responds to this emergency by sending out pain signals.



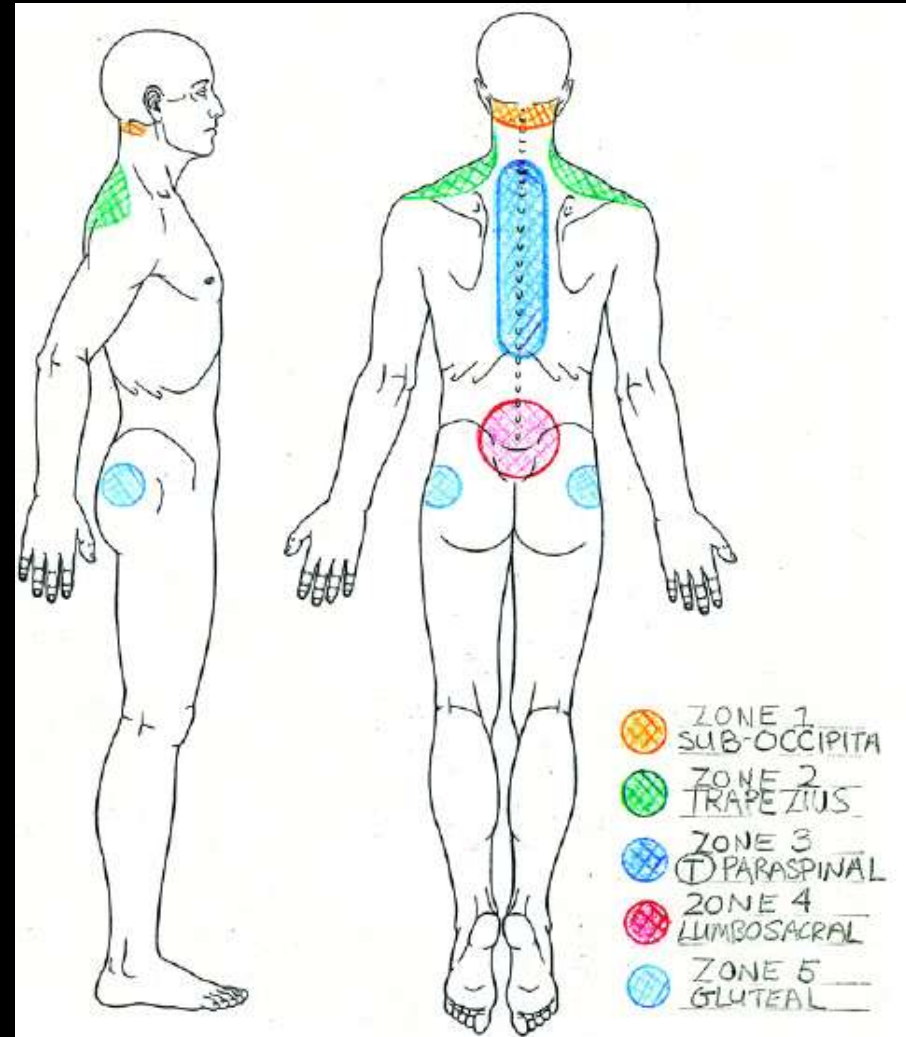
Zone Therapy

Pain trigger points

- These signals are due to what the doctors call 'hyperirritability' of the trigger point. Trigger points cause a condition known as myofascial pain syndrome.
- The trigger points produce pain locally (right where they are) as well as often referring pain to other areas.
- Very often the muscles most affected with trigger points are the muscles of posture.
- The hypothesis is that usually an event of muscular overload causes a prolonged release of [Ca²⁺ ion](#) from the sarcoplasmic reticulum (storage unit for the muscle cell) which results in a sticking of the untrained or overloaded cells. This leads to a compression of capillaries and results in an increased local energy demand and local ischemia (loss of blood circulation) to the area. This causes the release of chemicals that augment pain activity.

Zone Therapy

- A successful treatment protocol relies on identifying trigger points, and resolving them.
- If all trigger points have been deactivated, then elongate the structures (relieve gravitation pressure) affected along their natural range of motion and length.
- Treatment of trigger points may be by massage, mechanical vibration, pulsed ultrasound, as well as other various methods (jets in a spa) of pressure stimulating blood flow.



Zone Therapy

- Zone 1: Sub occipital
- Zone 2: Trapezius
- Zone 3: Paraspinal
- Zone 4: Lumbosacral
- Zone 5: Gluteal
- Zone 6: Foot Relief Zone



Zone 1

The Sub occipital



- Made up of three muscle groups covered by dense fiber fatty tissue.
- These muscles provide fine motor function in the movements of the head.
- When these muscles become overworked, the tension in these trigger points can cause headaches and stiffness

Zone 2

Trapezius



- Large superficial muscles that extend from the thoracic vertebrae to the shoulder blade. Also extends to the head.
- Stress often causes stiffness in this region.
- Over worked or stiff traps can lead to a “heavy feeling” all the way to the upper back neck or jaw pain.

Zone 3

Paraspinal



- These muscles are adjacent to the spine and provide the motor movements to the spine.
- They can be directly injured or can cause problems indirectly when they spasm.
- A spasm occurs when a muscle tightens up caused by excess lactic acid and calcium. The blood vessels become constricted and you feel back pain.

Zone 4

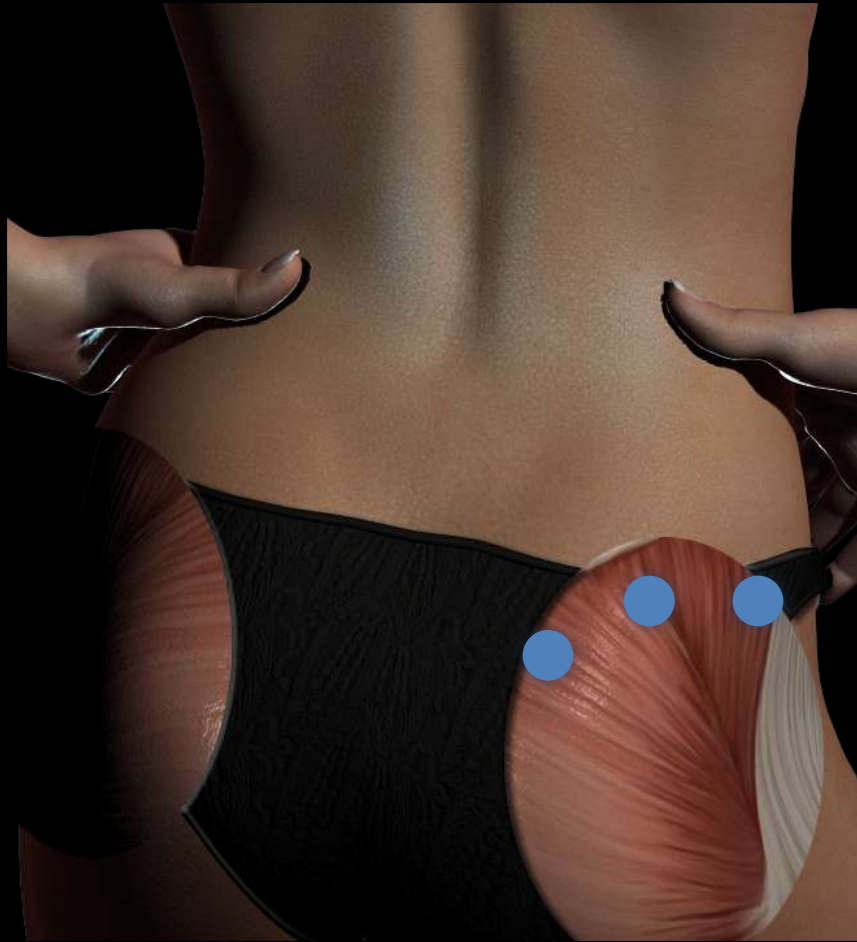
Lumbosacral



- This region is where lower back muscles attach the spine to the hip bones.
- A large and dense group of muscles and ligaments to help lift and twist the torso.
- Lower back pain is most commonly caused by muscle strain associated with heavy lifting, bending or twisting in awkward positions.

Zone 5

Gluteal



- Large group of muscles whose main job is to maintain an erect posture.
- Remarkably coarse in structure, large bundles of muscles connect the legs and hip bones.
- There are three trigger points in this region
- It can become tense enough to compress the blood vessels and nerve causing numbness.

Performance Seat

Designed by Design West

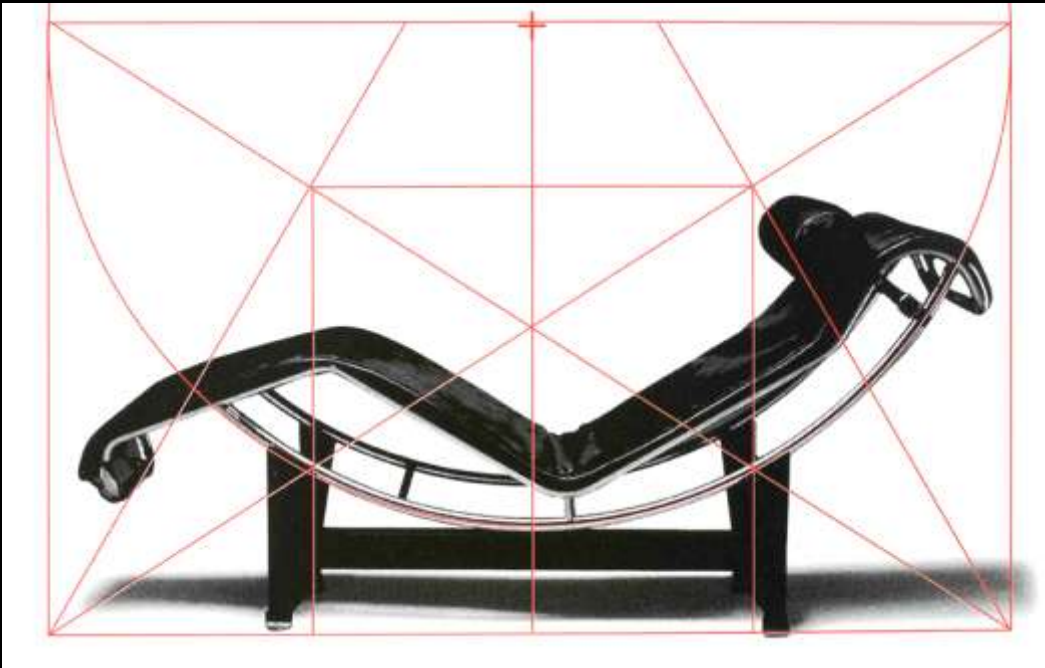
» Designers of the Corvette & Mazda RX7 interior and F16 fighter plane seat

- 11 models with multiple variations to fit your body.
- Dry - have a slight “drawing” or “squeezing” feel.
- Wet - extremely comfortable and holds you against precisely located jets.



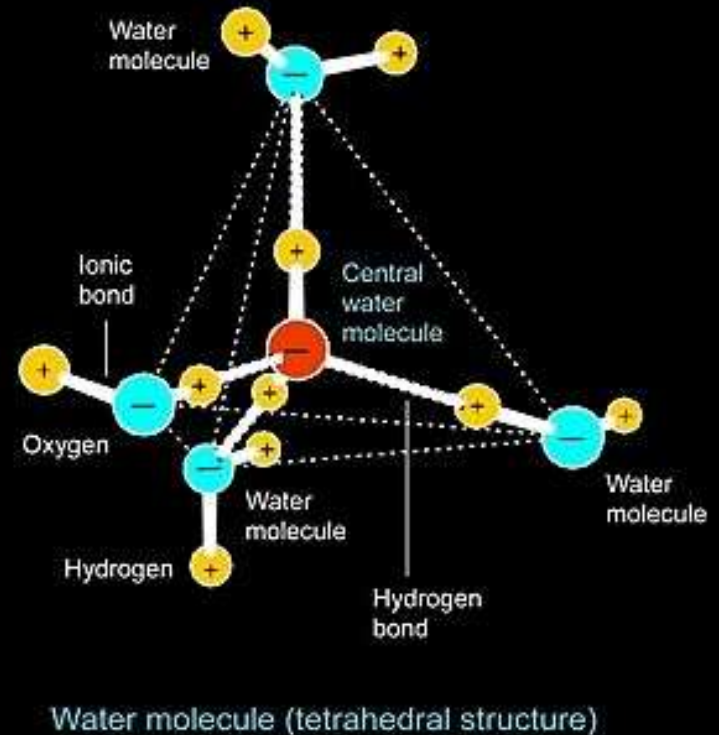
Performance Lounge

- Balances body weight
- Creates “Zero Gravity” effect.



TheraMAAX Jets

- Water is strongly cohesive.
- Each molecule may make four hydrogen bonds to other water molecules.
- This in turn creates drag affecting the performance of jets.



TheraMAAX Jets

TheraMAAX directional

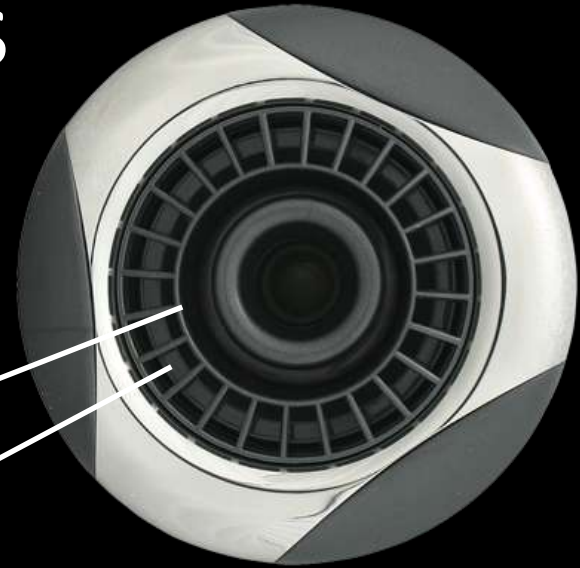
- Waterflow grill

- Limits cohesion drag next to jet stream
- Creates minor suction increasing flow (5-15%)

TheraMAAX rotational

- Waterflow grill

- Limits cohesion drag next to nozzle and ambient water pressure
- Improved velocity of nozzle (20-30%)



Zone 1

Sub occipital



- Specially designed pillow supports and holds head to elongate the neck and release gravitational pressure.
- Jets penetrate fibrosis tissue and massage the suboccipital muscles stimulating circulation to remove lactic acid and metabolic waste.

What is the number 1 requested feature in a new hot tub?



•Comfort Collar

Zone 6

Foot Relief Zone



- The nerves in the feet are the terminal endings which originate as part of other major nerves including the siatic nerve.
- 50% of these nerves are on the top of your foot.
- Massaging these nerves is a key way to relax the entire body to start healing and pain relief.



•Foot Relief Zone

Controls

Ergonomic Design



- Controls are designed for those who are mobility or manipulation restricted due to arthritis or some other ailment or injury.
- Valve conforms to the palm of the hand.
- Can be pushed open or closed without being manipulated directly by the fingers.

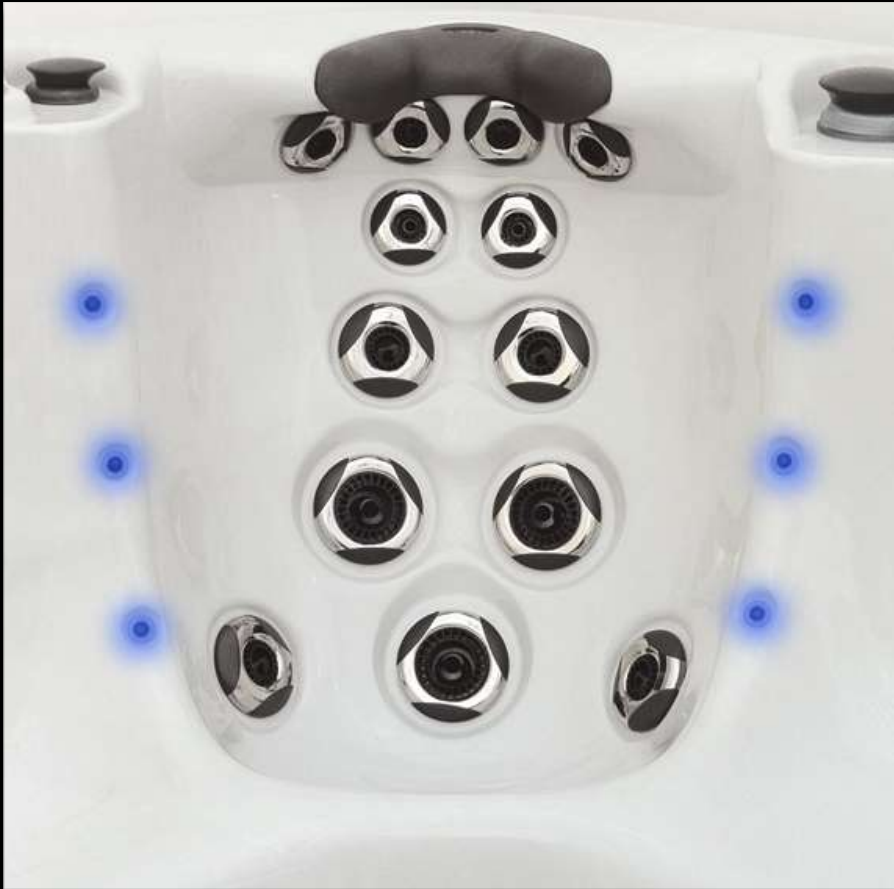
Chromatherapy

Healing Colors



- Chromatherapy or color therapy is a complimentary medicine technique.
- Colors can bring about emotional reactions in the body by stimulating the optic nerve as well as nerves all over the body.
- Chromatherapy is often used in conjunction with hydrotherapy to heighten the effect.

Chromatherapy Seat



- 1" LED underwater lights
- All colors of the spectrum
- Coordinated with valves and waterfall saturate the water with color.

AeroMAAX



- AeroMAAX uses a series of special “injectors” to force high pressure air into the spa water.
- The air agitates the water causing the entire surface of the body to vibrate
- These vibrations stimulate circulation to relax the entire body at once and promotes the removal of lactic acid, healing and pain relief.

Quality

The Worlds First Appliance Grade Hot
Tub

What Is Appliance Grade



- The Appliance Grade design allows complete service of all mechanical and structural parts.
- The spa is manufactured to the same standards of safety and quality as any other home appliance.
- Competitive products are manufactured using “home building” techniques and materials (i.e. wood).

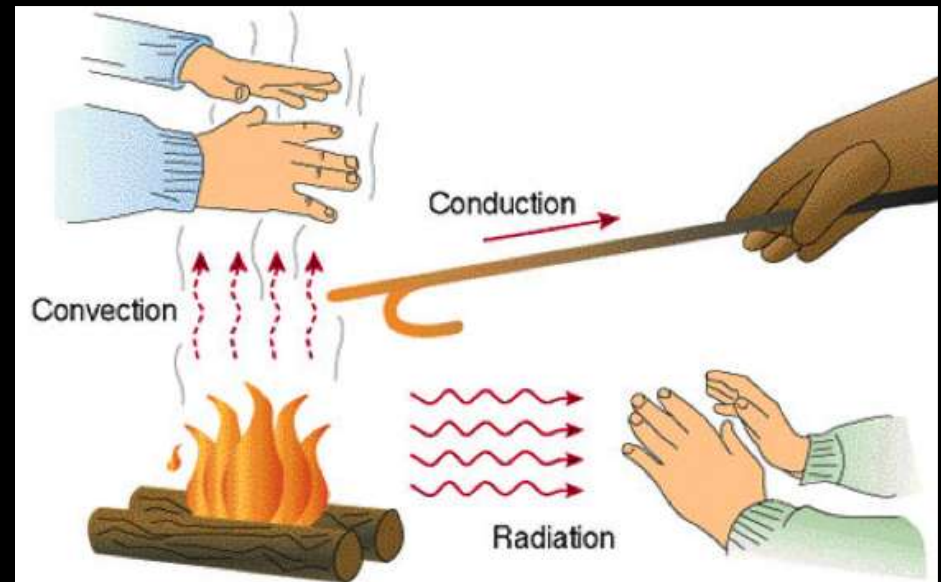
Thermo-Lock

Closed Energy System

Heat Loss

Three types of heat loss

- **Conduction:** Heat energy is transferred directly through materials in contact with each other, where a temperature difference exists. Heat transfer along a metal rod is a simple example of conduction.
- **Convection:** Air, when heated, becomes less dense than the surrounding air and rises upwards. The denser and cooler air flows downwards. These air movements are known as convection currents.
- **Radiation:** Heat energy may be radiated across the air space and then be absorbed by another body. Radiant energy from the sun is an example, where this energy may be absorbed as heat by the human body.

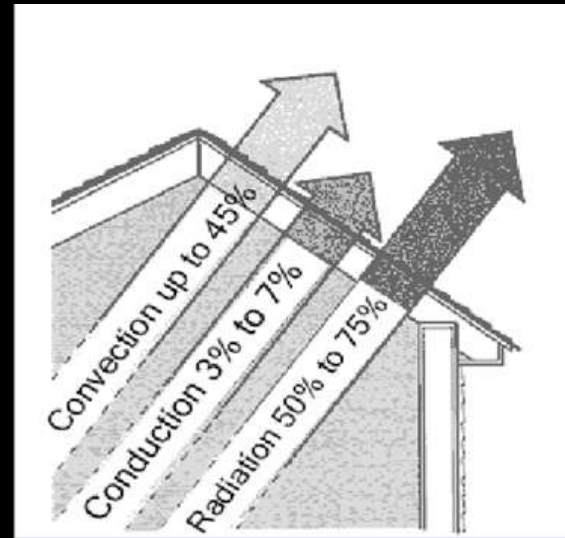


Heat Loss

Heat loss occurs in a spa according to the following:

1. Radiation: 50 - 75%
2. Convection: upto 45%
3. Conduction: 3 - 7%

•For maximum efficiency you have to engineer for each type of heat loss.



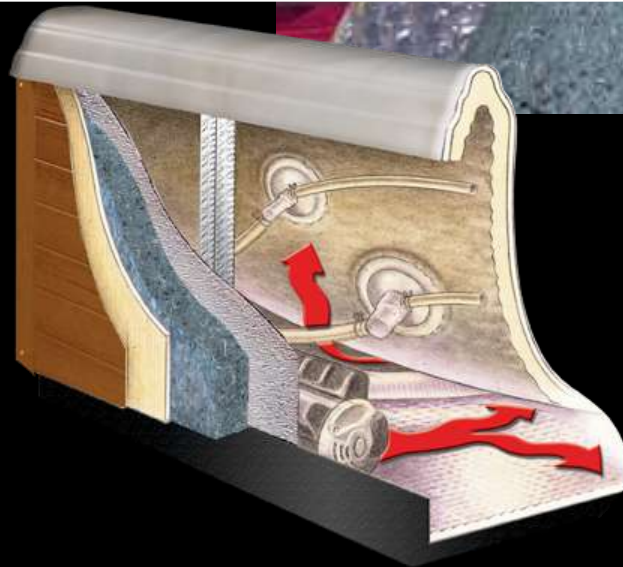
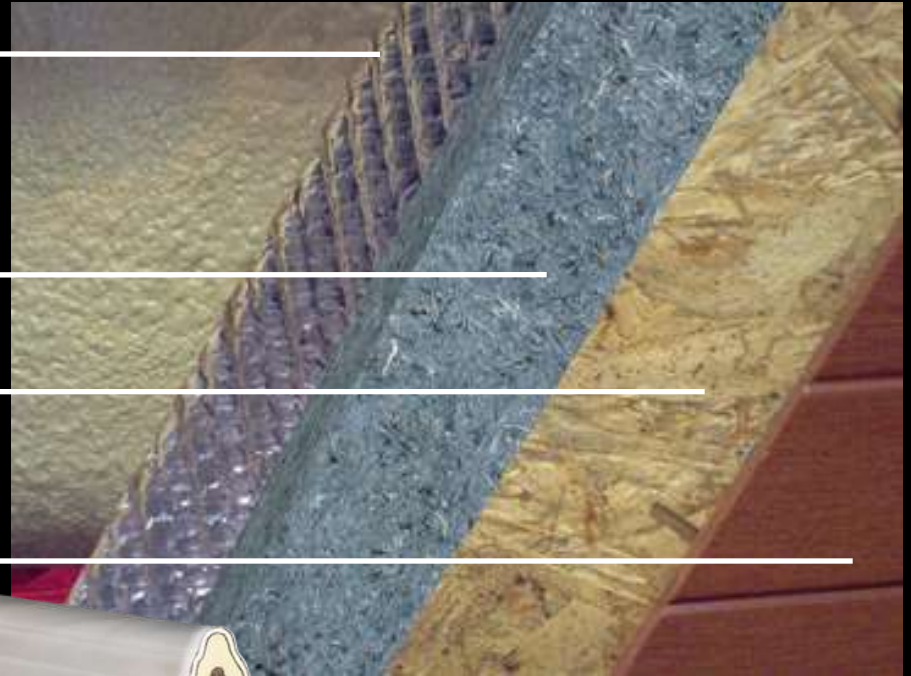
ThermoLock™

Radiation Heat
Reflective
Insulation

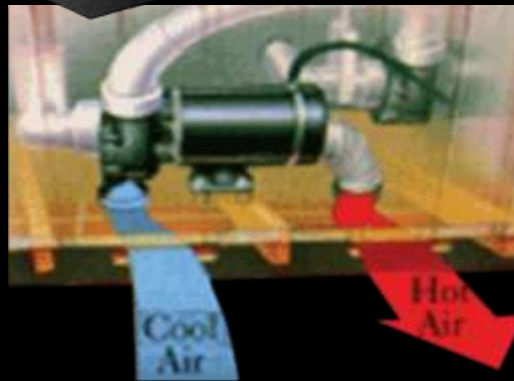
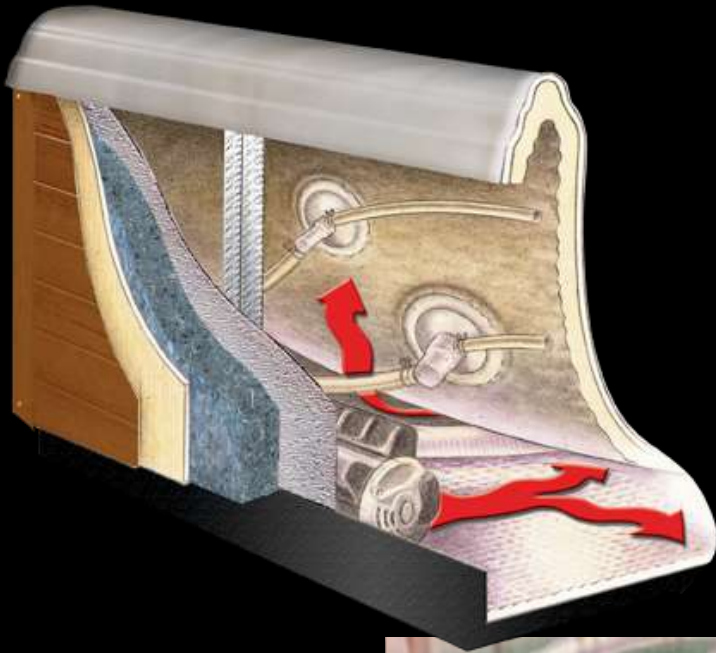
BlueMAAX™

Recycled Wood
Panel Substrate

DuraMAAX™



ThermoLock™

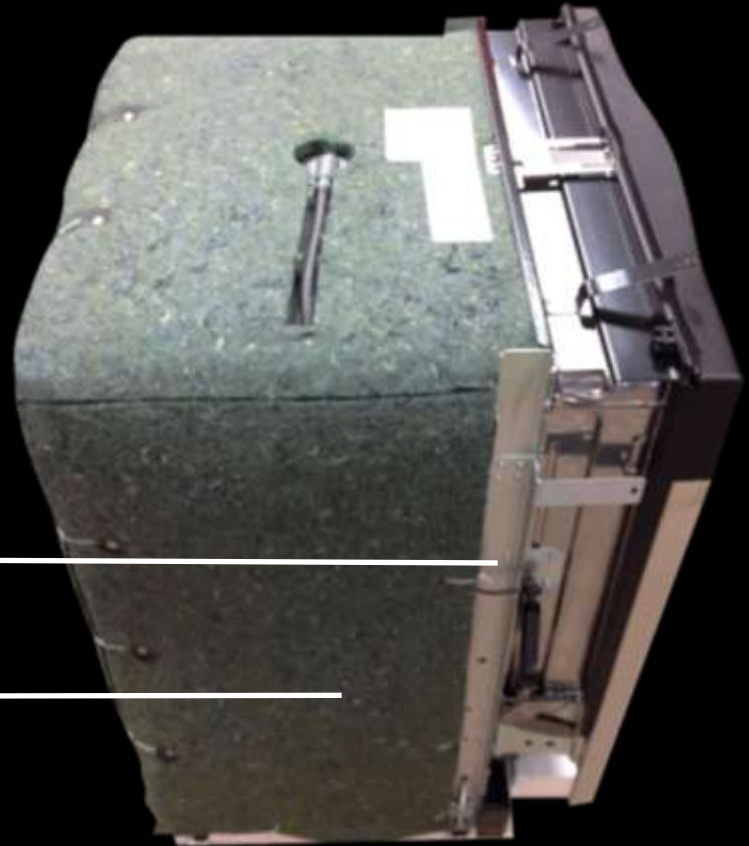


- ThermoLock™ traps ambient heat generated by the motors when using the spa.
- ThermoLock™ helps maintain heat when you need it most - when the cover is removed and in use.
- Competitive “foam filled” spas vent out the heat from the motors - wasting it - to avoid motor damage.

Appliance Grade Technology

The quietest dishwasher sold in North America utilizes the same method of appliance grade construction.

- Galvanized steel frame
- “BlueMAAX™” type insulation for efficiency and sound





- BlueMAAX™ Insulation

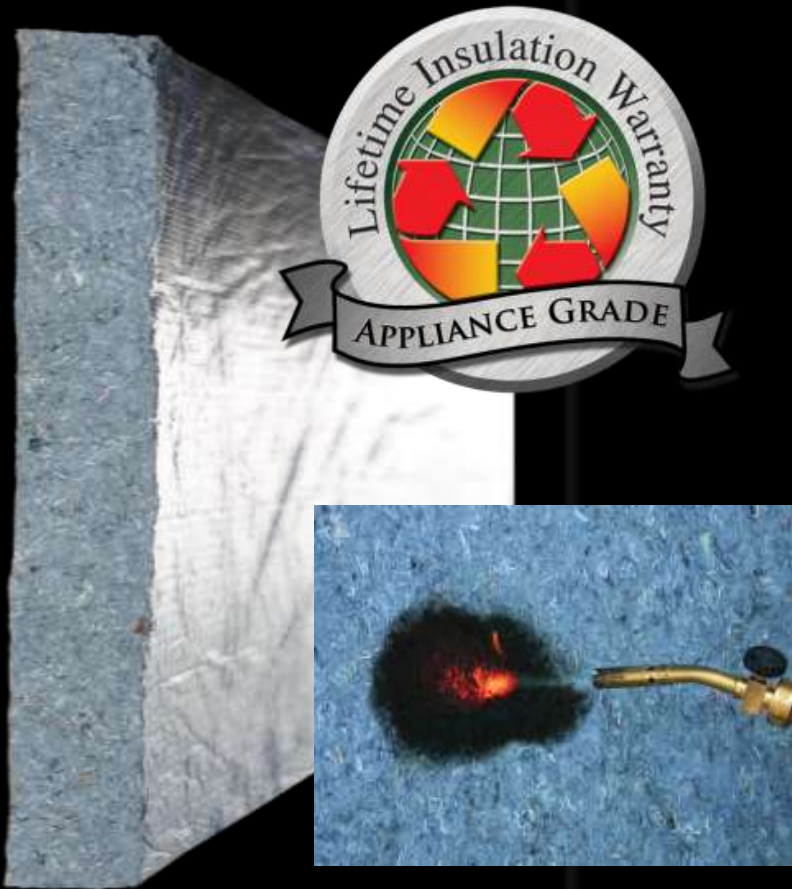
- Reflective IR Insulation

- Galvanized Steel Frame

Lifetime Steel Structure Warranty

APPLIANCE GRADE

BlueMAAX™ Insulation



- Green: Recycled cotton fibers
- Mold, mildew and rodent retardant
- Flame tested to 5000 degrees.
- ‘Green builder’ approved.



Service

- Removal and Installation made easy

Full Foamed Hot Tubs Service Issues



- “Foam filled” spas are constructed using spray/aerosol urethanes.
- It is structural supporting seats and panels instead of a load bearing frame.
- Urethane is laborious and costly to remove if you need service.
- It is very expensive to bring back to factory specifications!



- Typical “foam filled” spa repair



- You wouldn't buy a car made like this.
- So why buy a hot tub made like this?

Warranty



LIFETIME INSULATION WARRANTY

WARRANTY PERFORMANCE

In the event of a defect covered under the terms of this Limited Warranty, notify your authorized MAAX Spas distributor or service agent. A MAAX Spas representative will re-install any insulation to factory specification or replace any defective insulation, subject to the terms and all conditions contained in this Limited Warranty. Within the warranty terms, there will be no charges for parts to repair the defect, although you may be assessed travel or transport charges. Use all reasonable means to protect the spa from further damage. If MAAX SPAS INDUSTRIES CORPORATION determines that repairs are not feasible due to a functional defect, we reserve the right to provide a new set of insulation panels. MAAX SPAS INDUSTRIES CORPORATION reserves the right to conduct an on-site inspection by its authorized service representative. In situations where the spa is located outside the nearest authorized dealer's service area, you will be responsible for paying the requisite travel charges to the authorized dealer or servicer to repair the spa on site.

EXTENT OF WARRANTY

This Limited Warranty applies to all Spas manufactured by MAAX SPAS INDUSTRIES CORPORATION and sold by its authorized dealers. This Limited Warranty applies to the first retail purchaser and terminates upon any transfer of ownership. This Limited Warranty does not provide coverage for the insulated cover. Commercial (non-residential) installations are excluded from all warranty coverage.

EXCLUSIONS

This Limited Warranty is void if the MAAX Spas hot tub has been subjected to alterations, neglect, misuse or abuse; if any repairs have been attempted by anyone other than a MAAX SPAS INDUSTRIES CORPORATION authorized service representative; or if failure is caused by accident, acts of God, or other causes beyond the control of MAAX SPAS INDUSTRIES CORP. Neglect, misuse and abuse includes any installation, operation or maintenance of the spa other than that outlined in the Owner's Manual or use for which the spa is not designed. Including, but not limited to, damage caused by operation of the spa at water temperatures outside the range of 32 degrees F. and 120 degrees F., damage caused by dirty, clogged, or calcified filter cartridges, damage caused by improper pH balance or other improper water chemistry, damage caused by failure to provide even and sufficient support for the spa, are considered abuses and may invalidate this Limited Warranty. Changes to the appearance of the insulation are not covered by this limited warranty.

DISCLAIMER

MAAX SPAS INDUSTRIES CORPORATION, or any of its authorized agents, shall not be held liable for any injury, or loss of use of your spa or other incidental or consequential costs, expenses, or damages, which may include but are not limited to the removal of a permanent deck, carpeting or other custom fixture. In no event shall MAAX SPAS INDUSTRIES CORPORATION be liable, for any reason or cause, in excess of the amount paid for the product. No other warranties, expressed or implied, are valid. No agent, dealer, distributor, Service Company, or other party is authorized to change, modify, or extend the terms of this Limited Warranty in any manner whatsoever. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

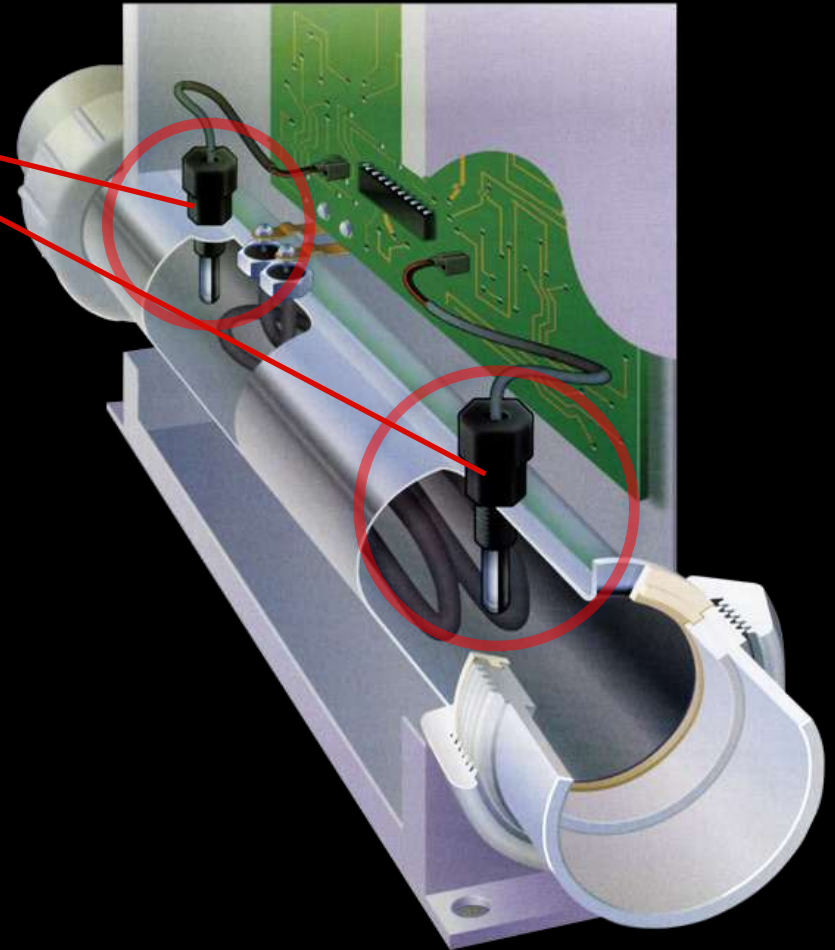
LEGAL RIGHTS

This Limited Warranty gives you specific legal rights and you may also have other rights which vary from state to state.



Smart System

- M7 heating system utilizes electronic probes to “sense” for problems
- Older designs utilize mechanical “pressure” or “flow” switches which wear out and fail over time.



56 Frame Pump

Cool...Quiet...Efficient

- Uses less power and runs cooler and quieter than typical 48 frame pumps.
- Last longer and runs more efficiently to save you money.



NEW 1000gpm Filter Intake

Superior Cleaning

• Keeps children from touching “first filter” and inner workings of filter for safety.

• 6 Step Cleaning System

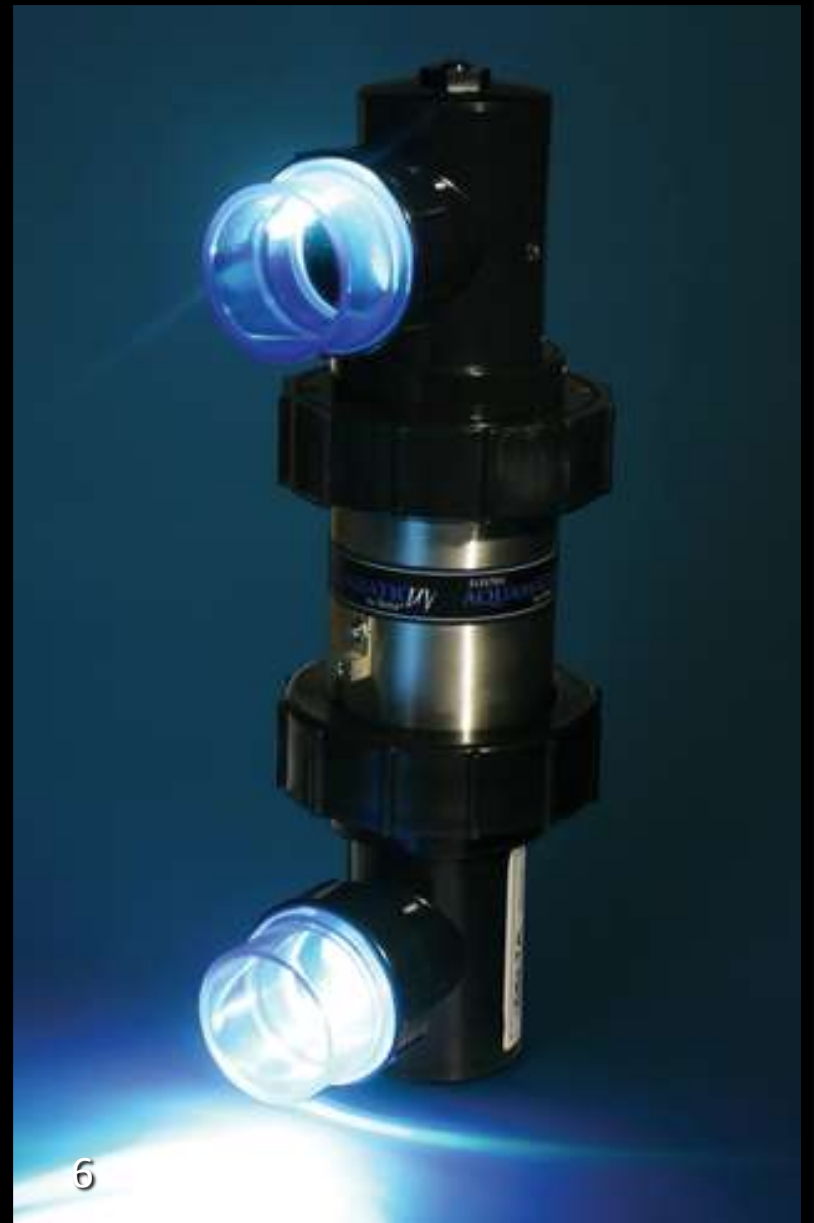


1. Weir Door - Breaks the water surface tension and traps debris
2. First Filter - Removes oil and ultra fine particulates when filtering
3. Basket - Captures debris before filtering for easy removal
4. Spa Filter - Oversized filter permits high flow and cleans water
5. CleanZone™ - UV creates ozone to oxidize debris
6. CleanZone II™ - Water passes directly over the UV for next level sanitization

CleanZone II

UV Sanitizer

- Combines the power of UVC light and Ozone.
- Same technology used to purify drinking water.
- Kills 99.9%* of microorganisms.
- Kills even those pesky things that Chlorine and Bromine won't...E-Coli, Noro Virus, Cryptosporidium, and Giardia



Circ VS MAAAX

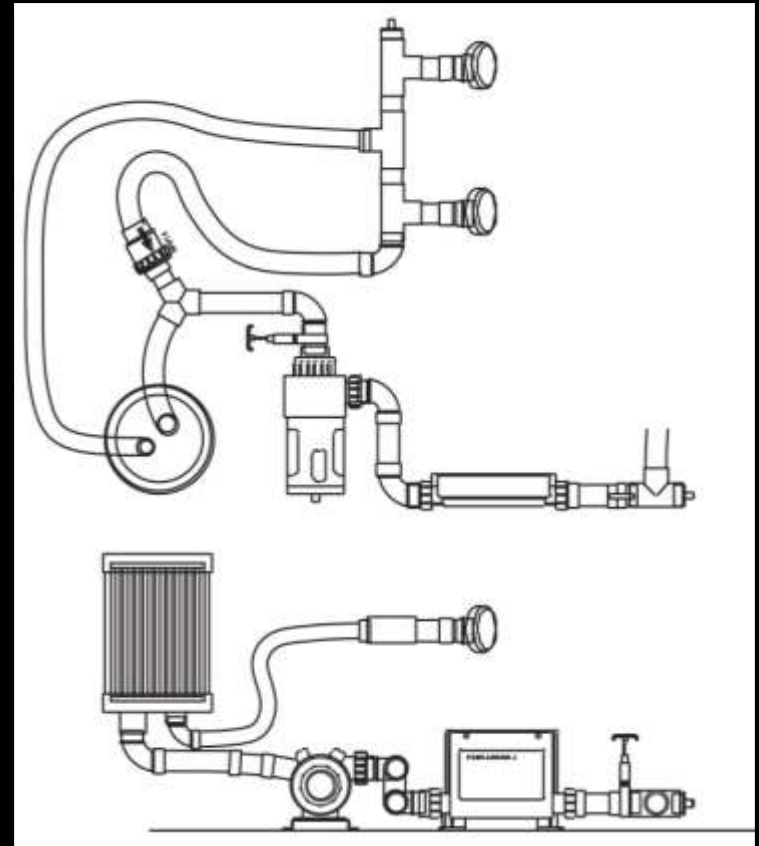
Cleaner

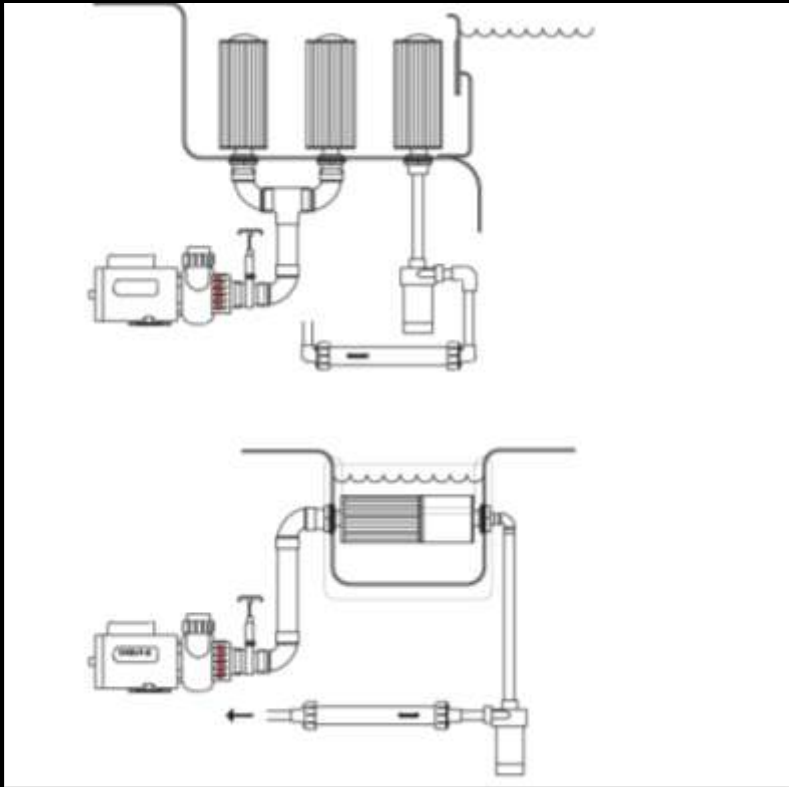
Programmable smart system

- 18,000 G.P.D (50gpmx6hrs.)
- Cleans 45 times a day
- Every 5 – 6 mins
- 4.89 kwh/day

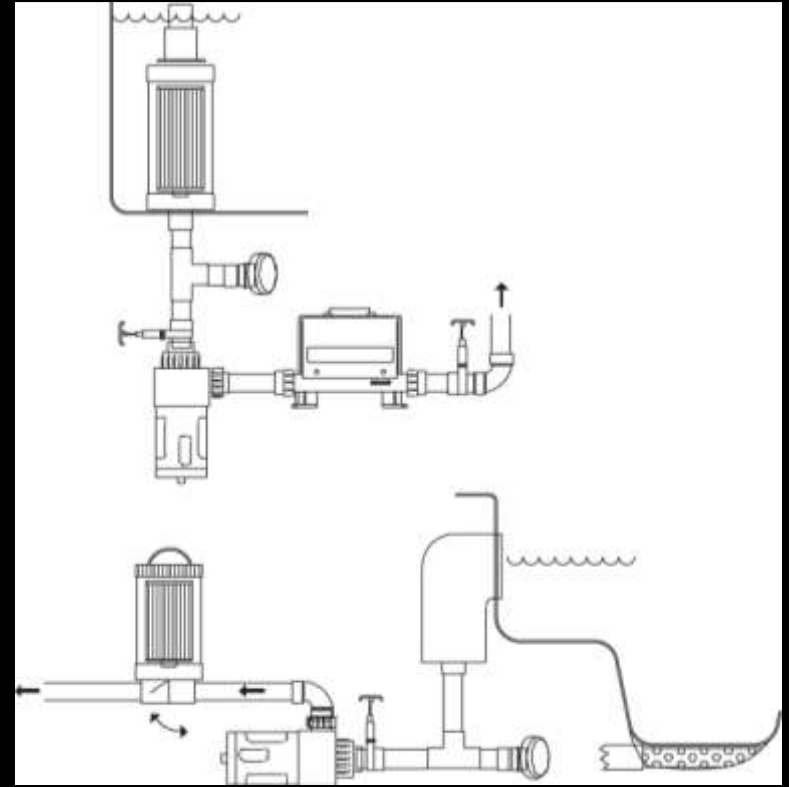
CIRC

- 8,640 G.P.D. (6gpmx24hrs.)
- Once every 54 mins. (400gal)
- 4.03 kwh/day Balanced (75/25) Constant 50 GPM





1. Multiple filter systems with circ pump
2. Single filter system with circ pump



1. Suction Filter
2. Pressure Filter

MAAX Spas Advantages

There are ten key features that make a MAAX Spas hot tub great:

1. Zone Therapy
2. Performance Seating
3. TheraMAAX Jets
4. Foot Relief Zone
5. Comfort Collar
6. Steel Frame/Appliance Grade with Lifetime Warranty
7. ThermoLock/Lifetime Insulation Warranty
8. Monolithic ABS Pan
9. BlueMAAX
10. Ergonomic Valves

California Cooperage Advantages

There are 8 key features which make a
California Cooperage spa great:

1. Comfort and perimeter seating
2. Adjustable jet
3. M7 Technology
4. LCD type electronic controls (daylight viewable)
5. Stereo option available
6. DuraMAAX
7. BlueMAAX (CEC Rated)
8. Balanced Filter System with catch basket